



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D412-758-013
Job Sheet 180771



Part No: D412-758-013

Job Qty: 1 ea

Part Name: Top Mounted GPS Receiver Gimbal Mount



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/13/18

Job Tracking No:

Due Date: 7/13/18

Created By: Linda Lacelle

Type: AOG

Description:

Note: IIN-D412-758 REV D IPP rev A 07.05.28 new issue EC verified by DD IPP revB 10.03.03 added QC4 EC verified by:DD IPP REV:C 12.10.24 ECN 12-669 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	7/13/18	7/13/18	0.00	0.00	Start Up Stores/Pkg-1		
100	Packaging	1 pcs	7/13/18	7/13/18	0.00	0.00	Packaging1-1		
110	QC	1 pcs	7/13/18	7/13/18	0.00	0.00	QC4		
130	Packaging	1 pcs	7/13/18	7/13/18	0.00	0.00	Packaging3-1		
135	DC	1 pcs	7/13/18	7/13/18	0.00	0.00	DC		
140	QC21-FG	1 Ea	7/13/18	7/13/18	0.00	0.00	QC21		

Part Op 130 - Identify and pack for shipping as per PPP D412-758-013 Location : FG023
Descriptions: 135 - Photocopy bluefile & type labels per PPP D412-758-013 CHG002

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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN525-10R10	Screw	4 Ea (4 ea)	90-Start up Operation	F135979
D2464-0066	Neoprene Seal	2 (2 ea)	90-Start up Operation	5091785
D3514-043	Top Mounted Gimbal Assembly	1 pcs (1 ea)	90-Start up Operation	5087129
D3525-1	Placard	1 Ea (1 ea)	90-Start up Operation	5030369
D3534-1	Doubler	1 pcs (1 ea)	90-Start up Operation	5087158
D3645-1	Washer	4 Ea (4 ea)	90-Start up Operation	F123144
MS24693-S27	Screw	4 Ea (4 ea)	90-Start up Operation	F114037
NAS1149D0363J	Washer	4 Ea (4 ea)	90-Start up Operation	5015269

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN525-10R10	4	218	0
	D2464-0066	2	0	0
	D3514-043	1	5	0
	D3525-1	1	12	0
	D3534-1	1	12	0
	D3645-1	4	6	0
	MS24693-S27	4	202	0
	NAS1149D0363J	4	1,428	0



Container No: S091788



Part: D412 - 758 - 013

Job No: 180771

Serial No/Batch: S091788

Revision: D

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
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CANADA
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Email: sales@dartaero.com
www.dartaerospace.com

Date: 07/13/18

Part Specifications
Specifications could not be found.

Plex 7/13/18 1:54 PM dart.lacelle.linda

5.0 PARTS LIST

QTY -011	QTY -013	QTY -015	Part Number	Description
X			D412-758-011	Bottom Mounted GPS Receiver Gimbal Mount
	X		D412-758-013	Top Mounted GPS Receiver Gimbal Mount
		X	D412-758-015	GPSMAP Top Mounted GPS Receiver Gimbal Mount
1			D3514-041	Bottom Mounted Gimbal Assembly
	1		D3514-043	Top Mounted Gimbal Assembly
		1	D3531-041	Bracket Assy.
	2	2	D2464-0066	Neoprene Seal
1	1	1	D3525-1	Placard
1			D3527-1	Support Arm
1			D3530-1	Base Plate
1			D3530-3	Mounting Plate
1	1		D3534-1	Doubler
	4	4	D3645-1	Washer
		3	AN525-10R9	Screw
	4	4	AN525-10R10	Screw
3			AN526-632R7	Screw (or MS35206-229)
3		4	NAS1149DN632J	Washer (Alternate p/n AN960JD6)
2	4	7	NAS1149D0363J	Washer (Alternate p/n AN960JD10)
3		4	MS21042L06	Nut
1		3	MS21042L3	Nut
4	4		MS24693-S27	Screw
1			MS27039-1-09	Screw
		4	MS24693-S29	Screw
		2	RAM-B-201U-A	Socket Arm, 1.75"
		2	RAM-B-202U	Round Plate Mount, Single 1" Ball
		1	RAM-B-217U	Round Plate Mount, Dual 1" Ball

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